# Dispiroketals in synthesis. Part 24. ${ }^{1}$ Preparation and use of chiral 2,2'-bis(triisopropylsilyloxymethyl)bi(dihydropyran)s as new protecting and resolving agents for 1,2-diols 

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Received (in Cambridge) 3rd February 1999, Accepted 22nd April 1999
$C_{2}$ symmetric chiral 2,2'-bis(triisopropylsilyloxymethyl)bi(dihydropyran)s $(S, S)$-1 and ( $R, R$ )-1 were prepared from the corresponding glycidols and selectively reacted with 1,2 -diols to give dispiroketals. The products of these reactions could be deprotected following treatment with fluoride, oxidation and reductive cleavage with samarium(II) iodide.

## Introduction

Dispiroketals have proven to be useful intermediates in synthesis. ${ }^{2}$ These architecturally rigid structures are formed from 1,2-diols by acid catalysed reaction with bi(dihydropyran)s. The controlling elements of these reactions are that the products obtained possess maximum anomeric stabilisation at the newly formed centres and that the pendant side chains prefer to adopt equatorial orientations (Scheme 1). These features com-


Scheme 1 Acid catalysed dispiroketal formation.
bine to give stable and often crystalline products which permit predictive use of the chirality associated with the individual components in desymmetrisation reactions, ${ }^{3}$ resolution, ${ }^{4}$ or enantioselective protection. ${ }^{5}$

In an effort to expand the scope of the bi(dihydropyran)s in synthesis we have continued to develop novel methods and report here a new and efficient route to enantiopure $2,2^{\prime}$ bis(triisopropylsilyloxymethyl)bi(dihydropyran)s $(S, S)-\mathbf{1}$ and $(R, R)-\mathbf{1}$ and their use in the resolution and selective protection of 1,2-diols has been studied.

## Results and discussion

The routes to $(S, S)$ - $\mathbf{1}$ and $(R, R)$ - $\mathbf{1}$ were designed to be complementary to our previous methods for the synthesis of chiral bi(dihydropyran)s ${ }^{6}$ and utilise commercially available enantiopure glycidols $(R) \mathbf{- 2}$ and $(S) \mathbf{- 2}$ as chiral starting materials (Scheme 2). Thus, straightforward protection of $(R)-\mathbf{2}$ as its triisopropylsilyl (TIPS) derivative ( $S$ )-3 was followed by epoxide ring opening with but-3-enylmagnesium bromide and catalytic $\mathrm{Li}_{2} \mathrm{CuCl}_{4}{ }^{7}$ to give the alkene $(S)-\mathbf{4}$ in $79 \%$ yield over the two steps. Subsequent ozonolysis of ( $S$ )-4 provided lactol ( $S$ )-5 which was dehydrated via its corresponding mesylate to afford the glycal derivative ( $S$ )-6 in 70\% overall yield. Compound ( $S$ )6 was oxidatively dimerised to $(S, S)-1$ using $\mathrm{Bu}^{\mathrm{n}} \mathrm{Li}-\mathrm{KOBu}^{\mathrm{t}}$

(S) -4
iii $\mid 93 \%$

(S)-5

(S) $-6 \mathrm{R}=\mathrm{H}$
$\begin{array}{lll}\text { (S) }-6 & \mathrm{R}=\mathrm{H} \\ \text { (S) } 7 & \mathrm{R}=\mathrm{SnBu}_{3}\end{array}$
vi $81 \%$


(R)-4
iii $82 \%$

(R)-5


OTIPS
(R) $-6 \mathrm{R}=\mathrm{H}$
(R) $-7 \quad \mathrm{R}=\mathrm{SnBu}_{3} \longleftarrow 84 \%$
82 \%

$(S, S)-1$
( $R, R$ )- $\mathbf{1}$

Scheme 2 Reagents and Conditions: i,TIPS-Cl, $\mathrm{Et}_{3} \mathrm{~N}$, DMAP, DCM, rt, 24 h ; ii, but-3-enylmagnesium bromide, $\mathrm{Li}_{2} \mathrm{CuCl}_{4}$, THF, $-30^{\circ} \mathrm{C}, 30$ min; iii, $\mathrm{O}_{3}, \mathrm{NaHCO}_{3}, \mathrm{DCM},-78^{\circ} \mathrm{C}, 1 \mathrm{~h}$ then $\mathrm{PPh}_{3},-78^{\circ} \mathrm{C}$ to rt, 12 h ; iv, $\mathrm{MsCl}, \mathrm{Et}_{3} \mathrm{~N}, \mathrm{DCM}, 0^{\circ} \mathrm{C}, 2 \mathrm{~h}$ then $\mathrm{DBU}, \mathrm{rt}, 15 \mathrm{~min} ; \mathrm{v}, \mathrm{Bu}^{\mathrm{n}} \mathrm{Li}-$ KOBu${ }^{\mathrm{t}}-\mathrm{TMEDA}$, pentane, $-78^{\circ} \mathrm{C}$ to $-15^{\circ} \mathrm{C}, 2 \mathrm{~h}$ then $\mathrm{ClSnBu}_{3}$, $-78^{\circ} \mathrm{C}$ to rt, 12 h ; vi, $\mathrm{Cu}\left(\mathrm{NO}_{3}\right)_{2}$, THF, rt, 30 min .

TMEDA ${ }^{8}$ and then tributyltin chloride to give an intermediate stannane $(S)-7$ which was oxidised with $\mathrm{Cu}\left(\mathrm{NO}_{3}\right)_{2} \cdot 2 \cdot 5 \mathrm{H}_{2} \mathrm{O}^{9}$ to provide the desired diene ( $S, S$ )-1 ( $71 \%$ yield over the two steps). Similarly, the other glycidol enantiomer $(R)-\mathbf{2}$ was processed following the same route to provide the diene $(R, R)-\mathbf{1}$ in an enantiopure form.

In order to evaluate $(R, R)-\mathbf{1}$ as a resolving agent we reacted this compound with the racemic ( $\pm$ )-trans-cyclohexane-1,2-diol $\mathbf{8}$ in toluene for 2 hours using camphorsulfonic acid (CSA) as a catalyst to give the dispiroketal 9 as a single product in $79 \%$ yield (Scheme 3). The selectivity in this reaction is derived from


Scheme 3 Reagents and Conditions: i, ( $R$ )-1, CSA, toluene, reflux, 2 h; ii, TBAF, THF, rt, 4 h; iii, $(\mathrm{COCl})_{2}$, DMSO, DCM, $\mathrm{Et}_{3} \mathrm{~N}$; iv, $\mathrm{SmI}_{2}$ (13 eq.), THF, rt, $30 \mathrm{~min} ; \mathrm{v}, \mathrm{Ac}_{2} \mathrm{O}, \mathrm{Et}_{3} \mathrm{~N}$, DMAP, THF, 24 h .
the chirality match of the configurated bi(dihydropyran) with only the enantiomer of the diol leading to the fully anomerically stabilised product with placement of the isopropylsilyloxymethyl side chains in equatorial environments. The other anomeric diol failed to react owing to a mis-match of the chiral components.

Next, conditions to remove the protecting auxiliary were devised. This was achieved by removing the TIPS group of the dispiroketal 9 using tetrabutylammonium fluoride (TBAF) in THF to give an intermediate alcohol $\mathbf{1 0}$ which was oxidised to the corresponding dialdehyde. Subsequent reductive cleavage was achieved by treatment with $\mathrm{SmI}_{2}{ }^{10}$ in THF and the resulting diol was worked-up as its diacetate ( $S, S$ )-11 in $90 \%$ overall yield (Scheme 3). The enantiopurity of ( $S, S$ )-11 was shown by chiral GC to be in excess of $95 \%$. The same sequence of reactions was carried out with a series of diols using both $(S, S)-\mathbf{1}$ and $(R, R)-\mathbf{1}$ as the resolving agents (Table 1). In all these reactions the protection and the deprotection steps were found to occur in a very efficient manner to provide the corresponding acetates with ee greater than $95 \%$.

In summary we have developed a new and shorter route to enantiopure $2,2^{\prime}$-bis(triisopropylsilyloxymethyl)bi(dihydropyran)s in six steps from the commercially available chiral glycidols. These reagents were successfully used as resolving agents for trans-1,2-diols via their corresponding dispiroketals. An efficient three-step deprotection protocol using samarium iodide was designed to release the diols in high yields and high enantiopurities.

## Experimental

Proton NMR spectra were recorded on a Bruker DRX-600 ( 600 MHz ) spectrometer as solutions in $\mathrm{CDCl}_{3}$ using the residual $\mathrm{CHCl}_{3}$ as an internal reference ( 7.26 ppm ). The following abbreviations were used to explain the multiplicities: s , singlet; d, doublet; t , triplet; q , quartet; m , multiplet, br, broad. Coupling constants $J$ are quoted in Hz. ${ }^{13} \mathrm{C}$ NMR spectra were recorded on a Bruker DRX-600 ( 150 MHz ) or AM-400 $(100 \mathrm{MHz})$ spectrometer as solutions in $\mathrm{CDCl}_{3}$. Infra-red spectra were recorded on a Perkin-Elmer 1600 series FT-IR spectrometer. Mass spectra were recorded at the EPSRC mass spectrometry service, Swansea. Microanalyses were performed in the University of Cambridge microanalysis laboratory. Melt-
ing points were determined on a Reicher hot stage apparatus and are uncorrected. Optical rotations were measured using an Optical Activity AA-1000 polarimeter and are quoted as $10^{-1}$ deg $\mathrm{cm}^{2} \mathrm{~g}^{-1}$. Flash column chromatography was performed on Merck 9385 Kieselgel 60 silica (230-400 mesh) using hexane, 40-60 petroleum ether (petrol), diethyl ether (ether) or ethyl acetate as eluents. The reactions were monitored by thin layer chromatography and the plates were visualised with UV light ( 254 nm ) and acidified ammonium molybdate(IV). GC analyses were carried out on a LIPODEX-E column (carrier gas $\mathrm{He}, 80 \mathrm{kPa}$ ) with a Hewlett-Packard 5890 series II chromatograph. HPLC analyses were carried out on a chiral CHIRACEL OP column with a Hewlett-Packard HP series 100 apparatus.

All reactions were carried out under an argon atmosphere with dry freshly distilled solvents, under anhydrous conditions. Tetrahydrofuran (THF), diethyl ether (ether) and pentane were distilled from sodium-benzophenone and dichloromethane (DCM), triethylamine $\left(\mathrm{NEt}_{3}\right)$, benzene and toluene were distilled from calcium hydride. Dimethylformamide (DMF) was dried over $4 \AA$ molecular sieves.

## ( $S$ )-3-Triisopropylsilyloxy-1,2-epoxypropane ( $S$ )-3

A mixture of $(R)$-glycidol ( $2.0 \mathrm{~g}, 27 \mathrm{mmol}$ ), triisopropylsilyl chloride ( $6.4 \mathrm{ml}, 30 \mathrm{mmol}$ ), triethylamine ( $4.4 \mathrm{ml}, 47 \mathrm{mmol}$ ) and 4-dimethylaminopyridine (DMAP) in dichloromethane (DCM) $(100 \mathrm{ml})$ was stirred at $25^{\circ} \mathrm{C}$ for 24 hours. The reaction mixture was then treated with $1.5 \mathrm{M} \mathrm{HCl}(36 \mathrm{ml})$ at $0^{\circ} \mathrm{C}$ and the phases were separated. The aqueous layer was extracted with DCM $(30 \mathrm{ml})$. The combined organic phases were washed with aq. saturated sodium bicarbonate ( 30 ml ), dried over $\mathrm{MgSO}_{4}$ and concentrated. The crude mixture was purified by column chromatography (petrol $95 \%$, ether $5 \%$ ) to give a colourless oil ( 5.0 $\mathrm{g}, 81 \%$ ); $[a]_{\mathrm{D}}^{31}-4.7$ ( $c 1.17, \mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 2942$, 2866, 2727, 1454, 1384, 1367, 1343, 1254, 1161, 1137, 1102, $1090,1032 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 3.91(1 \mathrm{H}, \mathrm{dd}, J 11.6,3.2$, $-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}$-OTIPS), 3.75 ( 1 H , dd, J 11.6, 4.6, $-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{b}$-OTIPS), $3.11(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-2), 2.77(1 \mathrm{H}, \mathrm{dd}, J 5.1,4.3, \mathrm{H}-1 \mathrm{a}), 2.67(1 \mathrm{H}$, dd, $J 5.1,2.6 \mathrm{H}-1 \mathrm{~b}), 1.14-1.00\left(21 \mathrm{H}, \mathrm{m}, \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right.$ and $\left.\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 63.9(\mathrm{C}-1), 52.6(\mathrm{C}-2)$, $44.4(\mathrm{C}-3), 17.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \mathrm{m} / \mathrm{z}$ (CI) $248\left(\mathrm{MNH}_{4}^{+}, 40 \%\right), 231\left(\mathrm{MH}^{+}, 9\right), 215\left([\mathrm{M}-\mathrm{Me}]^{+}, 15\right)$; HRMS (CI) Calc. for $\mathrm{C}_{12} \mathrm{H}_{30} \mathrm{NO}_{2} \mathrm{Si}\left(\mathrm{MNH}_{4}{ }^{+}\right): ~ 248.2046$; found 248.2042. Anal. calc. for $\mathrm{C}_{12} \mathrm{H}_{26} \mathrm{O}_{2} \mathrm{Si}$ : C, $62.55 ; \mathrm{H}, 11 ; 37$; found: C, 62.57 ; H, $11.30 \%$.

## ( $R$ )-3-Triisopropylsilyloxy-1,2-epoxypropane ( $R$ )-3

$(R)$-3 was obtained in $84 \%$ yield from ( $S$ )-glycidol using a similar procedure to above. All data were identical to compound ( $S$ ) $\mathbf{- 3}$ except $[a]_{\mathrm{D}}^{31}+5.4\left(c 1.09, \mathrm{CHCl}_{3}\right)$.

## ( $S$ )-6-Hydroxy-7-triisopropylsilyloxyhept-1-ene ( $S$ )-4

But-3-enylmagnesium bromide ( 31.2 ml ( 0.5 M in THF), 15.6 $\mathrm{mmol})$ was added dropwise to a mixture of $(S)-3(3.0 \mathrm{~g}, 13$ $\mathrm{mmol})$ and copper dilithium tetrachloride $\left(\mathrm{Li}_{2} \mathrm{CuCl}_{4}\right)(13 \mathrm{ml}$ of a 0.1 M sol. in THF) in THF ( 15 ml ) at $-40^{\circ} \mathrm{C}$. The reaction was stirred for 30 min at $-40^{\circ} \mathrm{C}$ then quenched with aq. saturated ammonium chloride ( 20 ml ) and the mixture was allowed to warm to room temperature. The phases were separated and the aqueous layer was extracted with ether $(20 \mathrm{ml})$. The organic phases were combined, dried over $\mathrm{MgSO}_{4}$ and concentrated. Purification by flash chromatography (petrol $83 \%$, ether $17 \%$ ) yields a colourless oil ( $3.6 \mathrm{~g}, 97 \%$ ); $[a]_{\mathrm{D}}^{28}+2.8\left(c 1.57, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 3582,3458(\mathrm{br}, \mathrm{OH}), 2942,2866,1641,1462$, $1384,1249,1116,1088 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 5.81(1 \mathrm{H}, \mathrm{m}$, $\left.-\mathrm{CH}_{2}-\mathrm{CH}=\mathrm{CH}_{2}\right), 5.01\left(1 \mathrm{H}, \mathrm{dd}, J 17.1,1.6,-\mathrm{CH}_{2}-\mathrm{CH}=\mathrm{CH}_{\text {trans }}-\right.$ H), $4.95\left(1 \mathrm{H}, \mathrm{dd}, J 10.1,0.8,-\mathrm{CH}_{2}-\mathrm{CH}=\mathrm{CH} H_{c i s}\right), 3.71(1 \mathrm{H}, \mathrm{dd}$, J 9.5, 3.3, $-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}$-OTIPS), $3.69-3.64(1 \mathrm{H}, \mathrm{m},-\mathrm{CHOH}-), 3.48$

Table 1 Resolution of diols using the chiral bi(dihydropyran)s $(S, S)-\mathbf{1}$ and $(R, R)-\mathbf{1}$

| Diol $^{a}$ | Diene | Dispiroketal adduct | Yield $^{b}(\%)$ | Product after <br> deprotection | Yield $^{c}(\%)$ | ee $^{d}(\%)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |


${ }^{a}$ All diol starting materials used were racemic mixtures. Cyclohexane-1,2-diol was used as its trans isomer as depicted above. ${ }^{b}$ The yields refer to the initial dispiroketal formation. ${ }^{c}$ The yields refer to the four-step deprotection sequence (removal of TIPS, oxidation, samarium(II) iodide reduction and acylation). ${ }^{d}$ Determined by chiral GC on a LIPODEX-E column unless otherwise specified. ${ }^{e}$ The initial dispiroketal adduct 25 was protected by benzylation ( $\mathrm{NaH}, \mathrm{BnBr}, \mathrm{THF}$ ) in quantitative yield to give 15 (see Experimental). ${ }^{f}$ Determined by chiral HPLC on a CHIRACEL OP column.
( $1 \mathrm{H}, \mathrm{dd}, J 9.5,7.7,-\mathrm{CH}_{\mathrm{a}} H_{b}$-OTIPS), 2.53 ( $1 \mathrm{H}, \mathrm{d}, J 2.5, \mathrm{OH}$ ), 2.10-2.06 ( $2 \mathrm{H}, \mathrm{m},-\mathrm{CH}_{2}-\mathrm{CH}=\mathrm{CH}_{2}$ ), $1.60-1.55(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{a})$, $1.48-1.39(3 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{a}, \mathrm{H}-5 \mathrm{a}, \mathrm{H}-5 \mathrm{~b}), 1.15-1.00(21 \mathrm{H}, \mathrm{m}, \mathrm{Si}(\mathrm{CH}-$ $\left.\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\left.\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 138.6$ (C-6), 114.6 (C-7), 71.8 (C-2), 67.6 (C-1), 33.7 (C-3), 32.2 (C-5), $24.9(\mathrm{C}-4), 17.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \mathrm{m} / \mathrm{z}$ (CI) $304\left(\mathrm{MNH}_{4}^{+}, 26 \%\right), 287\left(\mathrm{MH}^{+}, 38\right), 248$ (100); HRMS (CI) Calc. for $\mathrm{C}_{16} \mathrm{H}_{35} \mathrm{O}_{2} \mathrm{Si}: 287.2406$; found 287.2403. Anal.
calc. for $\mathrm{C}_{16} \mathrm{H}_{34} \mathrm{O}_{2} \mathrm{Si}$ : C, $67.07 ; \mathrm{H}, 11.96$; found: C, $67.20 ; \mathrm{H}$, $11.82 \%$.

## ( $\boldsymbol{R}$ )-6-Hydroxy-7-triisopropylsilyloxyhept-1-ene ( $\boldsymbol{R}$ )-4

Compound $(R)-4$ was obtained in $93 \%$ yield from ( $R$ )-3 using a similar procedure to above. All data identical to compound ( $S$ ) -4 except $[a]_{\mathrm{D}}^{31}-4.2\left(c 0.98, \mathrm{CHCl}_{3}\right)$.

## (S)-6-Hydroxy-2-triisopropylsilyloxymethyl-3,4,5,6-tetrahydro-2H-pyran (S)-5

Ozone was passed through a mixture of $(S)-4(1.5 \mathrm{~g}, 5.2 \mathrm{mmol})$ and sodium bicarbonate ( 500 mg ) in DCM $(50 \mathrm{ml})$ at $-78^{\circ} \mathrm{C}$ until a blue colour appeared in the flask. Oxygen was then bubbled through until the mixture became colourless. After stirring at $-78{ }^{\circ} \mathrm{C}$ for 1 hour, triphenylphosphine ( $2.3 \mathrm{~g}, 10.4 \mathrm{mmol}$ ) was added and the resulting mixture was allowed to warm-up to room temperature over 12 hours. The solid was filtered off and the filtrate was concentrated to give a crude oil. Purification by flash chromatography (petrol $80 \%$, ether $20 \%$ ) afforded a colourless oil ( $1.4 \mathrm{~g}, 93 \%$ ). ${ }^{1} \mathrm{H}$ NMR analysis revealed that the compound was present as a mixture of the open chain aldehyde ( $6 \%$, referred to below as ald), and the two anomers of the cyclic aldol form (mixture: $41 \%$ for the minor one ( min ) and $53 \%$ the major one (maj)); $[\alpha]_{\mathrm{D}}^{31}+7.4$ (c $0.62, \mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }}$ 3414 (br, OH), 2942, 2866, 1463, 1442, 1383, 1366, 1261, 1195 , 1126, 1102, 1064, 1042, $1014 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 9.78$ $(0.06 \mathrm{H}, \mathrm{t}, J 1.5,-\mathrm{CHO}), 5.26(0.41 \mathrm{H}$, br s, H-6 min $), 4.75-4.72$ $\left(0.53 \mathrm{H}, \mathrm{m}, \mathrm{H}-6_{m a j}\right), 4.05-4.00\left(0.41 \mathrm{H}, \mathrm{m}, \mathrm{H}-2_{\text {min }}\right), 3.85-3.79$ $\left(0.59 \mathrm{H}, \mathrm{m}\right.$, includes at $3.81\left(0.53 \mathrm{H}\right.$, dd, $J 9.7,5.0,-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{\mathrm{b}}-$ OTIPS $\left.\left._{m a j}\right),-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}-\mathrm{OTIPS}_{a l d}\right), 3.71(0.41 \mathrm{H}, \mathrm{dd}, J 10.0,5.3$, $-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}$-OTIPS ${ }_{\text {min }}$ ), $3.61\left(0.53 \mathrm{H}\right.$, dd, J 9.7, 6.7, $-\mathrm{CH}_{\mathrm{a}} H_{b}-$ OTIPS $\left._{\text {maij }}\right), 3.58-3.53(0.94 \mathrm{H}, \mathrm{m}$, includes at $3.56(0.41 \mathrm{H}$, dd, $J ~ 9.9,5.9,-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{b}$-OTIPS ${ }_{\text {min }}$ ), $\mathrm{H}-2_{m a j}$ ), $3.48(0.06 \mathrm{H}$, dd, $J 8.6$, 7.14, $-\mathrm{CHOH}-a l d), 3.07\left(0.53 \mathrm{H}, \mathrm{d}, J 6.2, \mathrm{OH}_{m a j}\right), 2.59(0.12 \mathrm{H}$, dt, $\left.J 7.2,1.4,-\mathrm{CH}_{2}-\mathrm{CHO}_{\text {ald }}\right), 1.94-0.94\left(27 \mathrm{H}, \mathrm{m}, 3 \times-\mathrm{CH}_{2}-\right.$, $\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ of all three isomers); $\delta_{\mathrm{C}}(150$ $\left.\mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 96.3\left(\mathrm{C}-6_{m a j}\right), 91.8\left(\mathrm{C}-6_{\text {min }}\right), 77.0\left(\mathrm{C}-2_{\text {maj }}\right), 69.7$ $\left(\mathrm{C}-2_{\text {min }}\right), 67.0\left(-\mathrm{CH}_{2}-\mathrm{OTIPS}_{\text {min }}\right), 66.6\left(-\mathrm{CH}_{2}\right.$-OTIPS $\left.{ }_{\text {maj }}\right), 32.9$, 29.8, 28.0, 27.5, 21.6 and $16.9\left(-\mathrm{CH}_{2}{ }^{-}\right.$maj and $-\mathrm{CH}_{2}{ }^{-}$min $), 17.9$ $\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; m / z(\mathrm{CI}) 306\left(\mathrm{MNH}_{4}{ }^{+}\right.$, $15 \%), 288\left(\mathrm{M}^{+}, 45\right), 271\left([\mathrm{M}-\mathrm{OH}]^{+}, 75\right), 75(100) ;$ HRMS (CI) Calc. for $\mathrm{C}_{15} \mathrm{H}_{36} \mathrm{NO}_{3} \mathrm{Si}\left(\mathrm{MNH}_{4}\right)$ : 306.2464 ; found 306.2461.

## (R)-6-Hydroxy-2-triisopropylsilyloxymethyl-3,4,5,6-tetrahydro-2H-pyran (R)-5

$(R)-5$ was obtained in $82 \%$ yield from ( $R$ )-4 using a similar procedure to above. All data identical to compound ( $S$ )-5 except $[a]_{\mathrm{D}}^{31}-7.9\left(c 1.4, \mathrm{CHCl}_{3}\right)$.

## ( S )-2-Triisopropylsilyloxymethyl-3,4-dihydro-2H-pyran ( $\boldsymbol{S}$ )-6

Methanesulfonyl chloride ( $0.16 \mathrm{ml}, 2.1 \mathrm{mmol}$ ) was added to a mixture of $(S)-5(0.2 \mathrm{~g}, 0.7 \mathrm{mmol})$ and triethylamine $(0.34 \mathrm{ml}$, $2.4 \mathrm{mmol})$ in DCM ( 5 ml ). After 3 hours of stirring at room temperature, 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) ( 0.29 $\mathrm{ml}, 2.1 \mathrm{mmol}$ ) was added and the resulting yellow mixture stirred at room temperature for 1 hour then concentrated to give a crude residue. Purification by flash chromatography (petrol $98 \%$, ether $1 \%, \mathrm{NEt}_{3} 1 \%$ ) gave a colourless oil ( 140 mg , $75 \%$ ); $[a]_{\mathrm{D}}^{28}+32.3\left(c 1.06, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 2943,2866$, 1651, 1464, 1383, 1241, 1140, 1072, $1004 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}(600 \mathrm{MHz}$; $\left.\mathrm{CDCl}_{3}\right) 6.36(1 \mathrm{H}, \mathrm{d}, J 6.2, \mathrm{H}-6), 4.67-4.64(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-5), 3.90-$ $3.85(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-2), 3.84\left(1 \mathrm{H}, \mathrm{dd}, J 9.9,5.1,-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}\right.$-OTIPS), $3.69\left(1 \mathrm{H}, \mathrm{dd}, J 9.9,6.1,-\mathrm{CH}_{\mathrm{a}} H_{b}\right.$-OTIPS), $2.12-2.05(1 \mathrm{H}, \mathrm{m}$, $\mathrm{H}-4 \mathrm{a}), 2.01-1.94(2 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{~b}, \mathrm{H}-3 \mathrm{a}), 1.70-1.64(1 \mathrm{H}, \mathrm{m}$, $\mathrm{H}-3 \mathrm{~b}), 1.15-1.05\left(21 \mathrm{H}, \mathrm{m}, \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right.$ and $\left.\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right)$; $\delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 143.6(\mathrm{C}-6), 100.4(\mathrm{C}-5), 75.6(\mathrm{C}-2), 65.7$ (- $\mathrm{CH}_{2}$-OTIPS), $24.5(\mathrm{C}-3), 19.2(\mathrm{C}-4), 17.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right)$, $11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; m / z(\mathrm{CI}) 288\left(\mathrm{MNH}_{4}{ }^{+}, 63 \%\right), 271\left(\mathrm{MH}^{+}\right.$, 100); HRMS (CI) Calc. for $\mathrm{C}_{15} \mathrm{H}_{31} \mathrm{O}_{2} \mathrm{Si}(\mathrm{MH}): 271.2093$; found 271.2095. Anal. calc. for $\mathrm{C}_{15} \mathrm{H}_{30} \mathrm{O}_{2} \mathrm{Si}$ : C, $66.61 ; \mathrm{H}, 11.18$; found: C, 66.75; H, 11.08\%.

## ( $R$ )-2-Triisopropylsilyloxymethyl-3,4-dihydro-2H-pyran ( R )-6

$(R)-6$ was obtained in $87 \%$ yield from $(R)-5$ using a similar procedure to above. All data identical to compound ( $S$ )-6 except $[a]_{\mathrm{D}}^{31}-30.9\left(c 0.96, \mathrm{CHCl}_{3}\right)$.
(S)-2-Triisopropylsilyloxymethyl-3,4-dihydro-2H-pyran-6-yltributylstannane ( $\boldsymbol{S}$ )-7
To a suspension of potassium tert-butoxide ( $1.75 \mathrm{~g}, 15.5 \mathrm{mmol}$ ) in pentane ( 25 ml ) was added $\mathrm{Bu}^{\mathrm{n}} \mathrm{Li}(10.9 \mathrm{ml}$ of a 1.6 M solution in hexane, 15.6 mmol ) and tetramethylethylenediamine (TMEDA) ( $3.1 \mathrm{ml}, 20.8 \mathrm{mmol}$ ) at $-78^{\circ} \mathrm{C}$. The resulting mixture was allowed to warm up to $-15^{\circ} \mathrm{C}$ until it became a clear yellow solution. After recooling to $-78^{\circ} \mathrm{C}$, a solution of $(S)-6$ in pentane ( 2 ml ) was added and the mixture was allowed to warm up to $-15^{\circ} \mathrm{C}$ over 2 hours. A precipitate was observed in the dark yellow-orange solution. The mixture was cooled back to $-78^{\circ} \mathrm{C}$ and the potassium anion was intercepted with tributyltin chloride ( $6.0 \mathrm{ml}, 22.3 \mathrm{mmol}$ ). After warming up to room temperature, the white opaque mixture was quenched with water $(5 \mathrm{ml})$. The phases were separated and the aqueous layer was extracted with ether $(2 \times 10 \mathrm{ml})$. The organic layers were combined, dried over $\mathrm{MgSO}_{4}$ and concentrated to give a residue which was purified by flash column chromatography (silica neutralised with $\mathrm{NEt}_{3}$, hexane) to afford ( $S$ )-7 as a colourless oil ( $5.10 \mathrm{~g}, 88 \%$ ); $[a]_{\mathrm{D}}^{31}+16.3\left(c 0.91, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 2955,2922,2866,1607,1463,1376,1270,1218,1183$, $1139,1108,1057 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 4.74-4.67(1 \mathrm{H}, \mathrm{m}$, H-5), 3.81-3.76 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-2,-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}} \mathrm{OTIPS}$ ), 3.67-3.63 ( 1 H , $\mathrm{m},-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{\mathrm{b}} \mathrm{OTIPS}$ ), $2.14-2.06(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{a}), 2.07-1.88(2 \mathrm{H}, \mathrm{m}$, H-4b, H-5a), 1.70-1.62 ( $1 \mathrm{H}, \mathrm{m}, \mathrm{H}-3 \mathrm{~b}$ ), 1.53-1.48 ( $6 \mathrm{H}, \mathrm{m}, 3 \times$ $-\mathrm{CH}_{2}-$ of $\left.\mathrm{SnBu}_{3}\right), 1.34-1.28\left(6 \mathrm{H}, \mathrm{m}, 3 \times-\mathrm{CH}_{2}-\right.$ of $\left.\mathrm{SnBu}_{3}\right)$, 1.12-1.05 $\left(21 \mathrm{H}, \mathrm{m}, \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right.$ and $\left.\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 0.92-$ $0.88\left(15 \mathrm{H}, \mathrm{m}, 3 \times \mathrm{n}-\mathrm{CH}_{2}-\right.$ and $3 \times-\mathrm{CH}_{3}$ of $\left.\mathrm{SnBu}_{3}\right) ; \delta_{\mathrm{C}}(150$ $\left.\mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 162.0(\mathrm{C}-6), 111.8$ (C-5), 75.6 (C-2), 66.0 ( $\left.\mathrm{CH}_{2} \mathrm{OTIPS}\right), 28.9, \quad 27.1,24.7$ (C-3), 20.9 (C-4), 17.9 $\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 13.6,11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 9.4 ; \mathrm{m} / \mathrm{z}(\mathrm{CI}) 561$ $\left(\mathrm{MH}^{+}, 100 \%\right), 520$ (10), 308 (12), 271 (20); HRMS (CI) calc. for $\mathrm{C}_{27} \mathrm{H}_{57} \mathrm{O}_{2} \mathrm{SiSn}(\mathrm{MH}): 561.3149$; found 561.3170. Anal. calc. for $\mathrm{C}_{27} \mathrm{H}_{56} \mathrm{O}_{2} \mathrm{SiSn}: \mathrm{C}, 57.96 ; \mathrm{H}, 10.09$; found: C, $57.97 ; \mathrm{H}$, $10.17 \%$.

## ( $R$ )-2-Triisopropylsilyloxymethyl-3,4-dihydro-2H-pyran-6-yltributylstannane ( $R$ )- $\mathbf{7}$

( $R$ )-7 was obtained in $84 \%$ yield from ( $R$ )-6 using a similar procedure to above. All data identical to compound ( $S$ )-7 except $[a]_{\mathrm{D}}^{31}-16.9\left(c 1.15, \mathrm{CHCl}_{3}\right)$.

## (2S,2S')-2,2'-Bis(triisopropylsilyloxymethyl)-3,3',4,4'-tetra-hydro-6,6'-bi-2H-pyran ( $\boldsymbol{S}, \boldsymbol{S}$ )-1

To the stannane ( $S$ ) $\mathbf{- 7}(228 \mathrm{mg}, 0.41 \mathrm{mmol})$ in THF $(10 \mathrm{ml})$ was added copper(II) nitrate hemipentahydrate ( $106 \mathrm{mg}, 0.44 \mathrm{mmol}$ ) in a single portion. After stirring for 30 min at room temperature, the reaction mixture was diluted with ethyl acetate ( 50 ml ) and washed with $5 \%$ aq. ammonia ( 20 ml ), water ( 20 ml ) and brine ( 20 ml ). The organic layer was dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and evaporated to give a green residue. Purification by flash column chromatography ( 80 g of silica previously neutralized with $\mathrm{NEt}_{3}$, hexane with $1 \%$ of $\mathrm{NEt}_{3}$ ) gave in order of elution the desilylated product ( $S$ )-6 as a colourless oil ( $2 \mathrm{mg}, 1.5 \%$ ), then the diene $(S, S)-\mathbf{1}(89 \mathrm{mg}, 81 \%)$ as a white amorphous powder; $[a]_{\mathrm{D}}^{31}+33.8\left(c 0.94, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\max } 2940,2864,1631$ (C=C), 1463, 1380, 1337, 1277, 1220, 1139, 1097; $\delta_{\mathrm{H}}(600 \mathrm{MHz}$; $\left.\mathrm{CDCl}_{3}\right) 5.22\left(2 \mathrm{H}, \mathrm{br} t, \mathrm{H}-5, \mathrm{H}-5^{\prime}\right), 3.93-3.86\left(4 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{\mathrm{a}}{ }^{-}\right.$ $\mathrm{H}_{\mathrm{b}}$ OTIPS, H-2, H-2'), 3.74-3.68 ( $2 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{\mathrm{a}} H_{\mathrm{b}} \mathrm{OTIPS}$ ), 2.22-2.09 ( $\left.4 \mathrm{H}, \mathrm{m}, 2 \times \mathrm{H}-4,2 \times \mathrm{H}-4^{\prime}\right), 2.04-1.94$ ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-3 \mathrm{a}$, H-3'a), 1.66-1.54 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-3 \mathrm{~b}, \mathrm{H}^{\prime} \mathbf{3}^{\prime} \mathrm{b}$ ), 1.15-1.02 ( $42 \mathrm{H}, \mathrm{m}$, $2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\left.2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}(150 \mathrm{MHz}$; $\mathrm{CDCl}_{3}$ ) 147.1 (C-6, C-6'), 96.71 (C-5, C-5'), 76.1 (C-2, C-2'), 65.8 ( $\mathrm{CH}_{2} \mathrm{OTIPS}$ ), 24.4 and 19.9 (C-3, C-3', C-4, C-4'), 17.9 $\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}, 11.92\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \mathrm{m} / \mathrm{z}(\mathrm{CI}) 539\left(\mathrm{MH}^{+}\right.\right.$, $100 \%$ ), $52(32)$; HRMS (CI) calc. for $\mathrm{C}_{30} \mathrm{H}_{59} \mathrm{O}_{4} \mathrm{Si}_{2}$ (MH): 539.3952; found 539.3950. Anal. calc. for $\mathrm{C}_{30} \mathrm{H}_{58} \mathrm{O}_{4} \mathrm{Si}_{2}: \mathrm{C}, 66.86$; $\mathrm{H}, 10.85$; found C, $66.31 ; \mathrm{H}, 10.73 \%$.

## ( $2 R, 2 R^{\prime}$ )-2,2'-Bis(triisopropylsilyloxymethyl)-3,3',4,4'-tetra-hydro-6,6'-bi-2H-pyran ( $R, R$ )-1

$(R, R)-\mathbf{1}$ was obtained in $82 \%$ yield from ( $R$ )-7 using a similar procedure to above. All data identical to compound ( $S, S$ )-1 except $[a]_{D}^{31}-34.9\left(c\right.$ 1.17, $\left.\mathrm{CHCl}_{3}\right)$.

## General procedure A: Formation of the dispiroketals

To a solution of the diol ( $9.0 \mathrm{mmol}, 3 \mathrm{eq}$. ) and CSA ( 0.8 mmol , 0.25 eq.) in chloroform ( 30 ml ) was added the bi(dihydropyran) ( $3.0 \mathrm{mmol}, 1 \mathrm{eq}$.). The resulting mixture was heated at reflux for 2 hours, then diluted with DCM $(30 \mathrm{ml})$ and washed with water $(20 \mathrm{ml})$. The layers were separated and the aqueous layer was extracted with DCM $(2 \times 20 \mathrm{ml})$. The combined organic phases were dried over $\mathrm{MgSO}_{4}$, and the solvents were concentrated to give an oily residue. Purification by flash column chromatography ( 0 to $10 \%$ ether in petrol) afforded the dispiroketal.

## ( $1 S, 2 S, 2^{\prime} R, 2^{\prime \prime} R, 6^{\prime} R, 6^{\prime \prime} R$ )-1,2-O-[6', $6^{\prime \prime}$-Bis(triisopropylsilyl-

 oxymethyl) $-3^{\prime}, 3^{\prime \prime}, 4^{\prime}, 4^{\prime \prime}, 5^{\prime}, 5^{\prime \prime}, 6^{\prime}, 6^{\prime \prime}$-octahydro- $2^{\prime}, 2^{\prime \prime}$-bi( $2 H$-pyran$\mathbf{2}^{\prime}, \mathbf{2}^{\prime \prime}$-diyl)]cyclohexane-1,2-diol 9 . Compound 9 was obtained as a white amorphous solid in $79 \%$ yield following general procedure A and using trans-cyclohexane-1,2-diol as the diol and $(R, R)-\mathbf{1}$ as the bi(dihydropyran); $[a]_{\mathrm{D}}^{25}-40.6\left(c 0.34, \mathrm{CHCl}_{3}\right) ; \mathrm{IR}$ (thin film) $v_{\text {max }} 2939,2865,1463,1382,1277,1204,1172,1098$, $1070,1044,1012 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 3.77(2 \mathrm{H}, \mathrm{dd}$, $J 9.2,5.5,2 \times \mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}} \mathrm{OTIPS}$ ), 3.76-3.71 (2H, m, H-6', H-6"), 3.59-3.54 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-1, \mathrm{H}-2$ ), $3.51\left(2 \mathrm{H}, \mathrm{dd}, J 9.2,5.8,2 \times \mathrm{CH}_{\mathrm{a}}{ }^{-}\right.$ $H_{b}$ OTIPS), 1.83 ( $2 \mathrm{H}, \mathrm{tq}, J 13.3,4.0, \mathrm{H}-4$ 'ax, H-4"ax), 1.81-1.67 ( $8 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{eq}, \mathrm{H}-5 \mathrm{eq}, \mathrm{H}-3$ 'eq, H-3"eq, H-3eq, H-6eq, H-5'eq, $\left.\mathrm{H}-5^{\prime \prime} \mathrm{eq}\right), 1.57$ ( 2 H, br d, $J 13.0, \mathrm{H}-4^{\prime} \mathrm{eq}, \mathrm{H}-4^{\prime \prime} \mathrm{eq}$ ), $1.44(2 \mathrm{H}, \mathrm{dt}$, $J 13.5,4.7, \mathrm{H}^{\prime} \mathbf{3}^{\prime} \mathrm{ax}, \mathrm{H}-3 " \mathrm{ax}$ ), 1.37-1.27 (2H, m, H-3ax, H-6ax), 1.27-1.20 (2H, m, H-4ax, H-5ax), 1.12-1.02 (44H, m, H-5'ax, $\mathrm{H}-5$ "ax, $2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\left.2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}(150$ $\left.\mathrm{MHz}, \mathrm{CDCl}_{3}\right) 97.2$ (C-2', C-2"), 70.6 (C-1, C-2, C-6', C-6"), 67.3 ( $2 \times \mathrm{CH}_{2} \mathrm{OTIPS}$ ), 29.7 (C-3, C-6), 28.5 (C-3', C-3"), 27.8 (C-5', C-5"), 24.3 (C-4, C-5), 18.1 (C-4', C-4"), 18.0 and 17.9 $\left(2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 11.9\left(2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; m / z(\mathrm{CI}) 672.7$ $\left(\mathrm{MNH}_{4}{ }^{+}, 100 \%\right), 655.8\left(\mathrm{MH}^{+}, 28\right), 539.6$ (34), 304.3 (32); HMRS (CI) calc. for $\mathrm{C}_{36} \mathrm{H}_{71} \mathrm{O}_{6} \mathrm{Si}_{2}$ (MH): 655.4789; found (CI) 655.4790. Anal. calc. for $\mathrm{C}_{36} \mathrm{H}_{70} \mathrm{O}_{6} \mathrm{Si}_{2}$ : C, 66.01; H, 10.77; found C, $66.52 ; \mathrm{H}, 10.80 \%$.( $\left.1 R, 2 R, 2^{\prime} S, 2^{\prime \prime} S, 6^{\prime} S, 6^{\prime \prime} S\right)-1,2-O-\left[6^{\prime}, 6^{\prime \prime}-B i s(t r i i s o p r o p y l s i l y l-~\right.$ oxymethyl) $-\mathbf{3}^{\prime}, 3^{\prime \prime}, 4^{\prime}, 4^{\prime \prime}, 5^{\prime}, 5^{\prime \prime}, 6^{\prime}, 6^{\prime \prime}$-octahydro- $2^{\prime}, 2^{\prime \prime}$-bi( $2 H$-pyran$\mathbf{2}^{\prime}, \mathbf{2}^{\prime \prime}$-diyl)]cyclohexane-1,2-diol 21. Compound 21 was obtained as a white amorphous solid in $79 \%$ yield following the general procedure A for dispiroketal formation and using trans-cyclohexane-1,2-diol as the diol and $(S, S)$ - $\mathbf{1}$ as the bi(dihydropyran). All data identical to compound 9 except $[a]_{D}^{31}+48.0$ ( c 0.71, $\mathrm{CHCl}_{3}$ ).
( $2 R, 6 S, 7 S, 9 R, 14 S$ )-14-Hydroxymethyl-2,9-bis(triisopropyl-silyloxymethyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 25. The title compound 25 was obtained as a colourless oil in $86 \%$ yield following general procedure A and using glyerol as the diol and $(R, R)-1$ as the bi(dihydropyran); $[a]_{\mathrm{D}}^{23}-36.9$ ( c 1.15, $\mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 3540(\mathrm{OH}), 2942,2865,1599,1463$, 1382, 1205, 1112, 1043, $1014 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 4.10-$ $4.07(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-14), 3.82\left(1 \mathrm{H}, \mathrm{t}, J 11.1, \mathrm{H}-15_{\mathrm{ax}}\right), 3.79-3.75(4 \mathrm{H}$, $\left.\mathrm{m}, 2 \times \mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}} \mathrm{OTIPS}, \mathrm{H}-2, \mathrm{H}-9\right), 3.64-3.61\left(1 \mathrm{H}, \mathrm{m},-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}-\right.$ $\mathrm{OH}), 3.57-3.52\left(3 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{\mathrm{b}} \mathrm{OTIPS},-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{b} \mathrm{OH}\right), 3.41$ ( $1 \mathrm{H}, \mathrm{dd}, J 11.1,2.9, \mathrm{H}-15_{\mathrm{eq}}$ ), $1.90(1 \mathrm{H}, \mathrm{t}, J 6.4, \mathrm{OH}), 1.83-1.73$ $(5 \mathrm{H}, \mathrm{m}), 1.70-1.65(1 \mathrm{H}, \mathrm{m}), 1.66-1.64(2 \mathrm{H}, \mathrm{m}), 1.48-1.42(2 \mathrm{H}$, $\mathrm{m}), 1.19-1.14(2 \mathrm{H}, \mathrm{m}), 1.12-1.04\left(42 \mathrm{H}, \mathrm{m}, 2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right.$, $2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3} ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 96.9$ and $95.8(\mathrm{C}-6$, $\mathrm{C}-7), 71.0$ and 70.8 (C-2, C-9), 67.1 and $67.0\left(2 \times \mathrm{CH}_{2} \mathrm{OTIPS}\right.$, $\mathrm{C}-14), 62.5\left(\mathrm{CH}_{2} \mathrm{OH}\right), 59.3(\mathrm{C}-15), 28.3,28.2,27.6,27.4,18.1$ and 18.0 (C-1, C-4, C-5, C-10, C-11, C-12), $18.0(\mathrm{Si}(\mathrm{CH}-$ $\left.\left.\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 11.9\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; m / z(\mathrm{CI}) 648.7\left(\mathrm{MNH}_{4}{ }^{+}\right.$,
$100 \%$ ), 540 (51), 304 (100); HRMS (CI) calc. for $\mathrm{C}_{33} \mathrm{H}_{70} \mathrm{O}_{7} \mathrm{NSi}_{2}$ $\left(\mathrm{MNH}_{4}\right): 648.4691$; found 648.4690 .
(2S,6R,7R,9S,14R)-14-Hexyl-2,9-bis(triisopropylsilyloxy-methyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 18. The title compound 18 was obtained as a colourless oil in $85 \%$ yield following general procedure A and using octane-1,2-diol as the diol and ( $S, S$ ) $\mathbf{- 1}$ as the bi(dihydropyran); $[a]_{\mathrm{D}}^{31}+33.9$ (c 0.62 , $\mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 2941,2865,1463,1382,1966,1278$, $1256,1205,1173,1108,1043,1014 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right)$ 3.94-3.89 (1H, m, H-14), 3.80-3.77 ( $2 \mathrm{H}, \mathrm{m}$ ), 3.75-3.69 ( $2 \mathrm{H}, \mathrm{m}$ ), 3.60 ( $1 \mathrm{H}, \mathrm{t}, J 10.9 . \mathrm{H}-15 \mathrm{ax}$ ), 3.51 ( $2 \mathrm{H}, \mathrm{dd}, J 9.5,6.7$ ), 3.36 ( 1 H , dd, $J$ 10.9, 2.7, H-15eq), 1.85-1.70 ( $6 \mathrm{H}, \mathrm{m}$ ), 1.62-1.58 ( $2 \mathrm{H}, \mathrm{m}$ ), $1.52-1.39(4 \mathrm{H}, \mathrm{m}), 1.34-1.24(8 \mathrm{H}, \mathrm{m}), 1.16-1.00(44 \mathrm{H}, \mathrm{m}$, including $2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\left.2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}(150$ $\mathrm{MHz}, \mathrm{CDCl}_{3}$ ) 96.7, 95.7, 70.7, 70.6, 67.2, 67.1, 66.5 (C-14), 63.0 (C-15), 31.7, 31.1, 29.3, 28.6, 28.4, 28.0, 25.3, 22.5, 18.1, 18.04, $18.0,17.9,17.9,14.0,11.93,11.91 ; \mathrm{m} / \mathrm{z}(\mathrm{CI}) 702.8\left(\mathrm{MNH}_{4}{ }^{+}\right.$, $100 \%$ ), 539.7 (95); HMRS (CI) calc. for $\mathrm{C}_{38} \mathrm{H}_{77} \mathrm{O}_{6} \mathrm{Si}_{2}$ (MH): 685.5259; found 685.5222. Anal. calc. for $\mathrm{C}_{38} \mathrm{H}_{76} \mathrm{O}_{6} \mathrm{Si}_{2}$ : $\mathrm{C}, 66.61$; H, 11.18; found C, 66.83 ; H, $11.02 \%$.
(2R,6R,7S,9R,14S)-14-Phenyl-2,9-bis(triisopropylsilyloxy-methyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 12. The title compound $\mathbf{1 2}$ was obtained as a colourless oil in $78 \%$ yield following general procedure A and using benzene-1,2-diol as the diol and $(R, R)$ - $\mathbf{1}$ as the bi(dihydropyran); $[a]_{D}^{27}-16.5$ ( c 0.57 , $\mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 2942,2865,1606,1496,1463,1383$, 1365, 1277, 1256, 1205, 1174, 1112, 1069, 1040, $1013 \mathrm{~cm}^{-1}$; $\delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 7.39(2 \mathrm{H}, \mathrm{d}, J 7.4$, aromatics), $7.33(2 \mathrm{H}, \mathrm{t}$, $J 7.6$, aromatics), $7.28(1 \mathrm{H}, \mathrm{t}, J 7.3$, aromatic), $5.02(1 \mathrm{H}, \mathrm{dd}$, $J 10.8,2.7, \mathrm{H}-14), 3.84$ ( $1 \mathrm{H}, \mathrm{t}, J 10.7, \mathrm{H}-2 \mathrm{a}$ ), 3.82 ( $1 \mathrm{H}, \mathrm{t}, J 4.7$ ), $3.79-3.72(3 \mathrm{H}, \mathrm{m}), 3.61-3.53(3 \mathrm{H}, \mathrm{m}), 1.91(1 \mathrm{H}$, br d, $J 15.3)$, $1.88-1.78(3 \mathrm{H}, \mathrm{m}), 1.71(1 \mathrm{H}, \mathrm{br} \mathrm{d}, J 13.0), 1.68-1.58(3 \mathrm{H}, \mathrm{m})$, 1.54-1.47 ( $2 \mathrm{H}, \mathrm{m}$ ), $1.20-1.02(44 \mathrm{H}, \mathrm{m}$, includes $2 \times \mathrm{Si}(\mathrm{CH}-$ $\left.\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}$ and $\left.2 \times \mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 128.1$, 127.6 and 126.5 (aromatics), 97.8 and 95.7 (C-6, C-7), 71.0 (C-2, C-9), 68.7 (C-14), 67.2 and $67.1\left(2 \times-\mathrm{CH}_{2}\right.$-OTIPS), 63.8 (C-15), 28.5, 28.2, 27.8, 27.3, 18.2, 18.0, 11.9; m/z (CI) 694.6 $\left(\mathrm{MNH}_{4}{ }^{+}, 52 \%\right), 539.6$ (35), 304.3 (70), 243.2 (50), 148.1 (62), 104.1 (70), 72.2 (100); HMRS (CI) calc. for $\mathrm{C}_{38} \mathrm{H}_{72} \mathrm{NO}_{6} \mathrm{Si}_{2}$ $\left(\mathrm{MNH}_{4}\right)$ : 694.4898 ; found 694.4900. Anal. calc. for $\mathrm{C}_{38} \mathrm{H}_{68}{ }^{-}$ $\mathrm{O}_{6} \mathrm{Si}_{2}$ : C, $67.41 ; \mathrm{H}, 10.12$; found C, $67.82 ; \mathrm{H}, 10.21 \%$.
(2S,6S,7R,9S,14R)-14-Phenyl-2,9-bis(triisopropylsilyloxy-methyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 23. The title compound 23 was obtained as a colourless oil in $80 \%$ yield following general procedure A and using benzene-1,2-diol as the diol and $(S, S)-1$ as the bi(dihydropyran). All data identical to compound 12 except $[a]_{\mathrm{D}}^{31}+17.4\left(c 0.55, \mathrm{CHCl}_{3}\right)$.

## General procedure B: Removal of the triisopropylsilyloxy (TIPS) group

A mixture of the triisopropylsilyloxy protected dispiroketal ( $3 \mathrm{mmol}, 1$ eq.) and TBAF ( 10.9 ml ( 1.1 M in THF), 12 mmol , 4 eq.) in THF ( 28 ml ) was stirred at room temperature for 12 hours. The solvent was removed in vacuo and the residue was purified by flash column chromatography (petrol $50 \%$, ethyl acetate $50 \%$ ) to give the deprotected dispiroketal diol.
( $1 S, 2 S, 2^{\prime} R, 2^{\prime \prime} R, 6^{\prime} R, 6^{\prime \prime} R$ )-1,2-O-[6', $\mathbf{6}^{\prime \prime}$-Bis(hydroxymethyl)$3^{\prime}, \mathbf{3}^{\prime \prime}, 4^{\prime}, 4^{\prime \prime}, 5^{\prime}, 5^{\prime \prime}, 6^{\prime}, 6^{\prime \prime}$-octahydro-2', $\mathbf{2}^{\prime \prime}$-bi( $2 H$-pyran- $\mathbf{2}^{\prime}, 2^{\prime \prime}$ diyl)]-cyclohexane-1,2-diol 10. Compound $\mathbf{1 0}$ was obtained as a white amorphous solid in $96 \%$ yield following procedure B and using 9 as the starting material; $[a]_{\mathrm{D}}^{25}-80.0\left(c 0.40, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 3427$ (br OH), 2935, 2856, 1627 (br), 1554, 1275, 1205, $1173 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 3.78-3.70\left(2 \mathrm{H}, \mathrm{m}, \mathrm{H}-6^{\prime}\right.$, H-6"), 3.56-3.46 ( $6 \mathrm{H}, \mathrm{m}$, includes at $3.54(2 \mathrm{H}, \mathrm{dd}, J 11.3,3.3)$, $\left.\mathrm{H}-1, \mathrm{H}-2,2 \times-\mathrm{CH}_{2} \mathrm{OH}\right), 1.85(2 \mathrm{H}, \mathrm{qt}, J$ 13.1, 3.8, H-4'ax,

H-4"ax), 1.80-1.71 ( $6 \mathrm{H}, \mathrm{m}, \mathrm{H}-3^{\prime} \mathrm{eq}, \mathrm{H}-3^{\prime \prime} \mathrm{eq}, \mathrm{H}-4 \mathrm{eq}, \mathrm{H}-5 \mathrm{eq}$, H-3eq, H-6eq), 1.59 ( $2 \mathrm{H}, \mathrm{br}$ d, $J$ 13.0, H-4'eq, H-4"eq), $1.51-$ 1.43 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-5^{\prime}$ eq, H-5"eq), 1.44 ( $2 \mathrm{H}, \mathrm{dd}, J 13.6,4.6, \mathrm{H}-3^{\prime} \mathrm{ax}$, H-3"ax), 1.36-1.20 (4H, m, H-4ax, H-5ax, H-3ax, H-6ax), 1.21 ( $2 \mathrm{H}, \mathrm{qd}, J 12.7,3.6, \mathrm{H}-5$ 'ax, $\mathrm{H}-5 " \mathrm{ax}$ ); $\delta_{\mathrm{C}}\left(150 \mathrm{MHz}, \mathrm{CDCl}_{3}\right.$ ) 97.1 (C-2', C-2"), 70.9 (C-1, C-2), 70.4 (C-6', C-6"), 66.0 ( $2 \times$ $-\mathrm{CH}_{2} \mathrm{OH}$ ), 29.7 (C-3, C-6), 28.4 (C-3', C-3"), 26.3 (C-5', C-5"), 24.2 (C-4, C-5), 17.8 (C-4', C-4"); $m / z$ (CI) $360\left(\mathrm{MNH}_{4}^{+}, 73 \%\right)$, 244 (90), 227 (100), 148 (25), 134 (14); HMRS (CI) Calc. for $\mathrm{C}_{18} \mathrm{H}_{34} \mathrm{NO}_{6}\left(\mathrm{MNH}_{4}\right): 360.2386$; found 360.2386 .

## ( $\left.1 R, 2 R, 2^{\prime} S, 2^{\prime \prime} S, 6^{\prime} S, 6^{\prime \prime} S\right)$-1,2-O-[6', $\mathbf{6}^{\prime \prime}$-Bis(hydroxymethyl)-

 $3^{\prime}, 3^{\prime \prime}, 4^{\prime}, 4^{\prime \prime}, 5^{\prime}, 5^{\prime \prime}, 6^{\prime}, 6^{\prime \prime}$-octahydro-2 $\mathbf{2}^{\prime \prime} \mathbf{2}^{\prime \prime}$-bi( 2 H -pyran- $\mathbf{2}^{\prime}, \mathbf{2}^{\prime \prime}$-diyl)]-cyclohexane-1,2 diol 22 . Compound 22 was obtained as a white amorphous solid in $100 \%$ yield following procedure B and using 21 as the starting material. All data identical to compound 10 except $[a]_{\mathrm{D}}^{31}+82.0\left(c 0.71, \mathrm{CHCl}_{3}\right)$.( $2 R, 6 R, 7 S, 9 R, 14 S$ )-14-Benzyloxymethyl-2,9-bis(hydroxy-methyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 16. Compound 16 was obtained as a colourless oil in $100 \%$ yield following procedure B and using 15 as the starting material; $[a]_{\mathrm{D}}^{28}-55.6$ (c 1.24, $\mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 3449,2932,1612,1454$, 1366, 1206, 1098, $1047 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 7.35-7.26$ $\left(5 \mathrm{H}, \mathrm{m}\right.$, aromatics), $4.55\left(1 \mathrm{H}, \mathrm{d}, J 12.1, \mathrm{Ph}-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}\right), 4.54(1 \mathrm{H}$, d, $J$ 12.1, $\mathrm{Ph}^{2} \mathrm{CH}_{\mathrm{a}} H_{b}$ ), 4.19-4.15 (1H, m), 3.83-3.77 (3H, m), 3.63-3.59 ( $2 \mathrm{H}, \mathrm{m}$ ), $3.55-3.46(5 \mathrm{H}, \mathrm{m}), 2.47(1 \mathrm{H}, \mathrm{br}, \mathrm{OH}), 2.32$ ( $1 \mathrm{H}, \mathrm{br}, \mathrm{OH}$ ), $1.90-1.24(12 \mathrm{H}, \mathrm{m}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 137.9$, 128.4, 127.7 and 127.7 (aromatics), 96.9 and 95.8 (C-6, C-7), 73.5, 70.8 and 70.7 (C-2, C-9), 69.8, 66.1, 65.9, 66.0 (C-14), $60.5,28.2,28.1,26.1,26.1,17.8$ and 17.7 (C-3, C-4, C-5, C-10, $\mathrm{C}-11, \mathrm{C}-12)$; $m / z(\mathrm{CI}) 426\left(\mathrm{MNH}_{4+}, 100 \%\right)$, 244 (31), 227 (47), 148 (20); HRMS (CI) calc. for $\mathrm{C}_{22} \mathrm{H}_{36} \mathrm{O}_{7} \mathrm{~N}\left(\mathrm{MNH}_{4}\right)$ : 426.2492; found 426.2492.
(2S,6S,7R,9S,14R)-14-Hexyl-2,9-bis(hydroxymethyl)-1,8,13, 16-tetraoxadispiro[5.0.5.4]hexadecane 19. Compound 19 was obtained as a colourless oil in $100 \%$ yield following procedure B and using 18 as the starting material; $[a]_{\mathrm{D}}^{28}+76.2\left(\right.$ c $\left.1.55, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 3449(\mathrm{br} \mathrm{OH}), 2931,2870,2241,1456,1440$, 1379, 1358, 1278, 1236, 1205, 1177, 1103, 1047, $1012 \mathrm{~cm}^{-1}$; $\delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 3.92-3.87(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-14), 3.82-3.75(2 \mathrm{H}$, $\mathrm{m}, \mathrm{H}-9, \mathrm{H}-2), 3.65-3.55\left(3 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}-\mathrm{OH}, \mathrm{H}-15 \mathrm{ax}\right)$, 3.54-3.45 ( $2 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{\mathrm{a}} \mathrm{H}_{\mathrm{b}}-\mathrm{OH}$ ), $3.41(1 \mathrm{H}, \mathrm{dd}, J 11.2,2.8$, $\mathrm{H}-15 \mathrm{eq}), 2.11(2 \mathrm{H}, \mathrm{br} \mathrm{s} 2 \times \mathrm{OH}),, 1.90-1.72(4 \mathrm{H}, \mathrm{m}), 1.68-1.62$ $(2 \mathrm{H}, \mathrm{m}), 1.54-1.39(6 \mathrm{H}, \mathrm{m}), 1.35-1.24(11 \mathrm{H}, \mathrm{m}), 0.88(3 \mathrm{H}, \mathrm{t}$, $\left.J 6.8,-\mathrm{CH}_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 95.6$ and $95.7(\mathrm{C}-6, \mathrm{C}-7)$, 70.6 (C-2, C-9), $66.6(\mathrm{C}-14), 66.1$ and $66.0\left(2 \times-\mathrm{CH}_{2}-\mathrm{OH}\right), 63.0$ (C-15), 31.7, 31.1, 29.3, 28.4, 28.2, 26.3, 26.2, 25.2, 22.6, 17.8, 17.7, 14.0; m/z (CI) $390\left(\mathrm{MNH}_{4}^{+}, 100 \%\right), 244$ (90), 227 (100), 148 (62); HMRS (CI) calc. for $\mathrm{C}_{20} \mathrm{H}_{40} \mathrm{NO}_{6}\left(\mathrm{MNH}_{4}\right)$ : 390.2856; found 390.2850 .
(2S,6S,7R,9S,14R)-2,9-Bis(hydroxymethyl)-14-phenyl-1,8,13, 16-tetraoxadispiro[5.0.5.4]hexadecane 13. Compound 13 was obtained as a white amorphous solid in $93 \%$ yield following procedure B and using $\mathbf{1 2}$ as the starting material; $[a]_{\mathrm{D}}^{28}+35.1$ (c $0.94, \mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 3424(\mathrm{br} \mathrm{OH}), 2946,1496$, 1453, 1358, 1276, 1204, 1174, 1102, $1042 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}(600 \mathrm{MHz}$; $\mathrm{CDCl}_{3}$ ) $7.39-7.27(5 \mathrm{H}, \mathrm{m}$, aromatics), $4.99(1 \mathrm{H}, \mathrm{dd}, J 10.9,3.0$, $\mathrm{H}-14), 3.87-3.79(3 \mathrm{H}, \mathrm{m}$, includes at $3.81(1 \mathrm{H}, \mathrm{t}, J 11.2$, $\mathrm{H}-15 \mathrm{ax}), \mathrm{H}-2, \mathrm{H}-9), 3.68-3.61\left(3 \mathrm{H}, \mathrm{m}, \mathrm{H}-15 \mathrm{eq}, 2 \times-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}-\right.$ $\mathrm{OH}), 3.57-3.52\left(2 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{\mathrm{a}} H_{b}-\mathrm{OH}\right), 2.11(1 \mathrm{H}, \mathrm{dd}, J 7.7$, $5.3, \mathrm{OH}), 2.05(1 \mathrm{H}, \mathrm{dd}, J 8.2,4.8, \mathrm{OH}), 1.93-1.81(4 \mathrm{H}, \mathrm{m}, 2 \times$ $\left.-\mathrm{CH}_{2}-\right), 1.71-1.60\left(2 \mathrm{H}, \mathrm{m},-\mathrm{CH}_{2}-\right), 1.60-1.46\left(4 \mathrm{H}, \mathrm{m}, 2 \times-\mathrm{CH}_{2}-\right)$, $1.35-1.27\left(2 \mathrm{H}, \mathrm{m},-\mathrm{CH}_{2}-\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 137.9,128.4$, 128.0 and 126.4 (aromatics), 97.1 and 95.5 (C-6, C-7), 70.7 and 70.5 (C-2, C-9), 68.7 (C-14), $66.1\left(2 \times-\mathrm{CH}_{2}-\mathrm{OH}\right), 63.7(\mathrm{C}-15)$, 28.4, 28.2, 26.1, 26.1, 17.8 and 17.7 (all - $\mathrm{CH}_{2}-$ ); $m / z$ (CI) 384 $\left(\mathrm{MNH}_{4}{ }^{+}, 31 \%\right), 244$ (25), 227 (32), 148 (100), 138 (45), 132 (32),

122 (35), 120 (40), 118 (38); HMRS (CI) calc. for $\mathrm{C}_{20} \mathrm{H}_{32} \mathrm{NO}_{6}$ $\left(\mathrm{MNH}_{4}\right)$ : 382.2230; found 382.2233.

## ( $2 R, 6 R, 7 S, 9 R, 14 S$ )-2,9-Bis(hydroxymethyl)-14-phenyl-

1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane 24. Compound 24 was obtained as a white solid in $94 \%$ yield following procedure B and using 23 as the starting material. All data identical to compound 13 except $[a]_{D}^{28}-36.4\left(c 1.00, \mathrm{CHCl}_{3}\right)$.
(2R,6S,7S,9R,14S)-14-Benzyloxymethyl-2,9-bis(triisopropyl-silyloxymethyl)-1,8,13,16-tetraoxadispiro[5.0.5.4]hexadecane
15. To a stirred solution of $\mathbf{2 5}(170.6 \mathrm{mg}, 0.27 \mathrm{mmol})$ in a solvent mixture of THF ( 3.0 ml ) and DMF $(1.0 \mathrm{ml})$ were added sodium hydride ( $20 \mathrm{mg}, 0.50 \mathrm{mmol}, 60 \%$ in mineral oil) at $0^{\circ} \mathrm{C}$ followed by benzyl bromide ( $71 \mu \mathrm{l}, 0.60 \mathrm{mmol}$ ). The resulting mixture was allowed to warm up to room temperature and stirred for 6 h . The reaction mixture was quenched with a saturated aq. solution of ammonium chloride. The phases were separated and the aqueous layer was extracted with ether $(3 \times 5$ $\mathrm{ml})$. The combined organic extracts were washed with brine, dried over $\mathrm{MgSO}_{4}$ and concentrated to give an oily residue. Purification by flash chromatography (ether $10 \%$, petrol $90 \%$ ) afforded the title compound 15 ( $198.5 \mathrm{mg}, 100 \%$ ); $[a]_{D}^{27}-23.7$ (c $0.76, \mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 2942,2865,1605,1462,1106$, $1043,1014 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 7.39-7.26(5 \mathrm{H}, \mathrm{m}$, aromatics), $4.57\left(1 \mathrm{H}, \mathrm{d}, J 12.1, \mathrm{Ph}-\mathrm{CH}_{a} \mathrm{H}_{\mathrm{b}}-\right), 4.55(1 \mathrm{H}, \mathrm{d}, J 12.1$, Ph-CH $\mathrm{H}_{\mathrm{a}} \mathrm{H}^{-}$), 4.23-4.21 (1H, m), 3.82-3.72 (5H, m), 3.55-3.42 $(5 \mathrm{H}, \mathrm{m}), 1.85-1.57(8 \mathrm{H}, \mathrm{m}), 1.48-1.41(2 \mathrm{H}, \mathrm{m}), 1.20-1.04(44 \mathrm{H}$, $\mathrm{m}) ; \delta_{\mathrm{C}}\left(100 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 138.4,128.3,127.5$ (aromatics), 96.9 and 95.9 (C-6, C-7), 73.4, 70.9 and 70.7 (C-2, C-9), 70.2, 67.2 and $67.1\left(-\mathrm{CH}_{2}\right.$-OTIPS), 65.9 (C-14), 60.7, 28.4, 28.3, 27.8, 27.7, 18.1 and 18.0 (C-3, C-4, C-5, C-10, C-11, C-12), 18.0 $\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right), 12.0\left(\mathrm{Si}\left(\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)_{3}\right) ; m / z(\mathrm{CI}) 738\left(\mathrm{MNH}_{4}{ }^{+}\right.$, $100 \%$ ), 540 (33), 304 (28); HRMS (CI) calc. for $\mathrm{C}_{40} \mathrm{H}_{76} \mathrm{O}_{7} \mathrm{NSi}_{2}$ $\left(\mathrm{MNH}_{4}\right): 738.5160$; found 738.5160 .

## General procedure C: Deprotection of the dispiroketal

The deprotection was achieved in a three-step protocol: Swern oxidation, ${ }^{11}$ treatment with samarium iodide and acylation with acetic anhydride. Dimethyl sulfoxide ( $0.23 \mathrm{ml}, 3.20 \mathrm{mmol}$ ) was added to a solution of oxalyl dichloride $(0.13 \mathrm{ml}, 1.54 \mathrm{mmol})$ in DCM ( 4 ml ) at $-78^{\circ} \mathrm{C}$. After stirring at $-78^{\circ} \mathrm{C}$ for 45 min , a solution of the diol $(0.31 \mathrm{mmol})$ in $\mathrm{DCM}(1.5 \mathrm{ml})$ was added. After stirring for 45 min at $-78^{\circ} \mathrm{C}$, triethylamine $(0.47 \mathrm{ml}$, 3.38 mmol ) was added and the resulting mixture was warmed, whilst stirring, from $-78^{\circ} \mathrm{C}$ to room temperature over 12 hours. The mixture was then treated with brine ( 3 ml ) and diluted with DCM $(20 \mathrm{ml})$. The phases were separated and the aqueous phase was extracted with DCM ( $4 \times 20 \mathrm{ml}$ ). The organic phases were dried over $\mathrm{MgSO}_{4}$ and concentrated. The crude aldehyde was used without purification for the next step. To a solution of freshly prepared samarium iodide ( 4.3 mmol ) in THF $(150 \mathrm{ml})$ and methanol $(30 \mathrm{ml})$ was added a solution of the crude aldehyde in THF ( 5 ml ) and methanol ( 1 ml ). After complete disappearance of the initial blue colour ( $5-15 \mathrm{~min}$ ), the solvents were concentrated in vacuo to afford a crude residue containing the diol. This residue was dried under vacuum then treated with a mixture of acetic anhydride ( 1.5 ml , 15.4 $\mathrm{ml})$, triethylamine ( 4.3 ml ) and DMAP in THF ( 10 ml ). After 24 hours of stirring at room temperature, the residue was diluted with ether $(100 \mathrm{ml})$ and washed with aq. $\mathrm{HCl}(70 \mathrm{ml}(0.5$ M solution)). The phases were separated and the aqueous layer was extracted with ether $(4 \times 50 \mathrm{ml})$. The organic phases were combined, dried over $\mathrm{MgSO}_{4}$ and concentrated to afford the crude diacetate. The product was purified by flash chromatography (petrol $90 \%$, ether $10 \%$ ).
$\mathbf{( 1 R , 2 R})$-trans-1,2-Diacetoxycyclohexane $(\boldsymbol{R}, \boldsymbol{R})$-11. The title compound $(R, R)-\mathbf{1 1}$ was obtained as a colourless oil in $73 \%$
yield from 22 following procedure $\mathrm{C} ;[a]_{\mathrm{D}}^{33}-10.7$ (c 0.58 , $\mathrm{CHCl}_{3}$ ); IR (thin film) $v_{\text {max }} 3458,2943,2866,1738(\mathrm{CO}), 1452$, $1368,1231,1158,1042 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 4.82-4.78$ $(2 \mathrm{H}, \mathrm{m}, \mathrm{H}-1, \mathrm{H}-2), 2.07-2.00\left(8 \mathrm{H}, \mathrm{m}, \mathrm{H}-3 \mathrm{a}, \mathrm{H}-6 \mathrm{a}, 2 \times \mathrm{COCH}_{3}\right)$, 1.75-1.68 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-4 \mathrm{a}, \mathrm{H}-5 \mathrm{a}$ ), 1.45-1.32 (4H, m, H-3b, H-4b, $\mathrm{H}-5 \mathrm{~b}, \mathrm{H}-6 \mathrm{~b}) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 170.4(2 \times \mathrm{CO}), 73.7(\mathrm{C}-1$, C-2), 30.1 (C-3, C-6), $23.4(\mathrm{C}-4, \mathrm{C}-5), 21.1\left(2 \times \mathrm{COCH}_{3}\right) ; ~ m / z$ (CI) $218\left(\mathrm{MNH}_{4}{ }^{+}, 100 \%\right), 77$ (18); HMRS (CI) calc. for $\mathrm{C}_{10} \mathrm{H}_{20} \mathrm{NO}_{4}\left(\mathrm{MNH}_{4}\right): 218.1392$; found 218.1394. Anal. calc. for $\mathrm{C}_{10} \mathrm{H}_{16} \mathrm{O}_{4}: \mathrm{C}, 59.98 ; \mathrm{H}, 8.05$; found $\mathrm{C}, 60.86 ; \mathrm{H}, 8.19 \%$.

GC anal. $\left(90^{\circ} \mathrm{C}\right)$ : A racemic sample showed two peaks after 24.6 and 25.7 min . Compound $(R, R)-11$ showed two peaks after $24.6(98 \%)$ and $25.7(2 \%) \mathrm{min}$ : ee $=96 \%$.
( $\mathbf{1 S}, \mathbf{2 S}$ )-trans-1,2-Diacetoxycyclohexane ( $\boldsymbol{S}, \boldsymbol{S}$ )-11. The title compound ( $S, S$ )-11 was obtained as a colourless oil in $94 \%$ yield from $\mathbf{1 0}$ following procedure C. All data identical to compound $(R, R)$-11 except $[a]_{\mathrm{D}}^{31}+12.0\left(c 0.96, \mathrm{CHCl}_{3}\right)$.

GC anal. $\left(90^{\circ} \mathrm{C}\right)$ : A racemic sample showed two peaks after 24.6 and 25.7 min . Compound ( $S, S$ )-11 showed two peaks after $24.6(1.3 \%)$ and $25.9(98.7 \%) \mathrm{min}$ : ee $=97 \%$.
( $\boldsymbol{R}$ )-1,2-Diacetoxy-1-phenylethane ( $\boldsymbol{R}$ )-14. The title compound $(R)-\mathbf{1 4}$ was obtained as a colourless oil in $91 \%$ yield from 24 following procedure C ; $[a]_{\mathrm{D}}^{31}-69.4\left(c \quad 1.03, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\text {max }} 2955,1744(\mathrm{CO}), 1496,1455,1372,1113,1045 \mathrm{~cm}^{-1}$ $\delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 7.39-7.31(5 \mathrm{H}, \mathrm{m}$, aromatics $), 6.02(1 \mathrm{H}$, dd, $J 8.0,3.8, \mathrm{H}-1), 4.34$ (1H, dd, $J 11.9,3.8, \mathrm{H}-2 \mathrm{a}), 4.29(1 \mathrm{H}$, dd, $J 11.9,8.1, \mathrm{H}-2 \mathrm{~b}), 2.12\left(3 \mathrm{H}, \mathrm{s}, \mathrm{COCH}_{3}\right), 2.06(3 \mathrm{H}, \mathrm{s}$, $\left.\mathrm{COCH}_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) 170.6$ and $170.0(\mathrm{CO}), 136.5$, 128.6 and 126.7 (aromatics), 73.30 (C-1), 66.1 (C-2), 21.05 and $20.72\left(\mathrm{COCH}_{3}\right) ; m / z(\mathrm{CI}) 240\left(\mathrm{M}^{+}, 100 \%\right), 163\left([\mathrm{M}-\mathrm{Ph}]^{+}, 36\right)$, 77 (15); HMRS (CI) calc. for $\mathrm{C}_{12} \mathrm{H}_{18} \mathrm{NO}_{4}\left(\mathrm{MNH}_{4}\right)$ : 240.1236; found 240.1233. Anal. calc. for $\mathrm{C}_{12} \mathrm{H}_{14} \mathrm{O}_{4}: \mathrm{C}, 64.85 ; \mathrm{H}, 6.35$; found C, $64.50 ; \mathrm{H}, 6.41 \%$.

GC anal. $\left(95^{\circ} \mathrm{C}\right)$ : A racemic sample showed two peaks after 51.3 and 52.9 min . Compound ( $R$ ) $\mathbf{- 1 4}$ showed one peak after 53.2 min : ee $>95 \%$.
( $\boldsymbol{S}$ )-1,2-Diacetoxy-1-phenylethane ( $\boldsymbol{S}$ )-14. The title compound ( $S$ )-14 was obtained as a colourless oil in $100 \%$ yield from 13 following procedure C . All data identical to compound $(R)-14$ except $[a]_{D}^{31}+69.0\left(c\right.$ 1.17, $\left.\mathrm{CHCl}_{3}\right)$.

GC anal. $\left(95^{\circ} \mathrm{C}\right)$ : A racemic sample showed two peaks after 51.3 and 52.9 min . Compound ( $S$ )-14 showed two peaks after $51.3(97.5 \%)$ and $52.6(2.5 \%) \mathrm{min}$ : $\mathrm{ee}=95 \%$.
( $\boldsymbol{R}$ )-1,2-Diacetoxyoctane ( $\boldsymbol{R}$ )-20. The title compound ( $R$ )-20 was obtained as a colourless oil in $94 \%$ yield from 19 following procedure $\mathrm{C} ;[a]_{\mathrm{D}}^{31}+2.4\left(c 0.41, \mathrm{CHCl}_{3}\right)$; IR (thin film) $v_{\max } 2931$, 2859, 1744 (CO), 1458, 1371, 1228, 1126, $1047 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}(600$ $\mathrm{MHz} ; \mathrm{CDCl}_{3}$ ) $5.09-5.04(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-2), 4.22(1 \mathrm{H}, \mathrm{dd}, J 11.9,3.2$, $\mathrm{H}-1 \mathrm{a}), 4.03(1 \mathrm{H}, \mathrm{dd}, J 11.9,6.6, \mathrm{H}-1 \mathrm{~b}), 2.07\left(3 \mathrm{H}, \mathrm{s}, \mathrm{COCH}_{3}\right)$, $2.07\left(3 \mathrm{H}, \mathrm{s}, \mathrm{COCH}_{3}\right), 1.60-1.54\left(2 \mathrm{H}, \mathrm{m},-\mathrm{CH}_{2}-\right), 1.35-1.24(8 \mathrm{H}$, $\left.\mathrm{m}, 4 \times-\mathrm{CH}_{2}-\right), 0.88\left(3 \mathrm{H}, \mathrm{t}, J 6.8, \mathrm{CH}_{3}\right) ; \delta_{\mathrm{C}}\left(150 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right)$ 170.8 and $170.7(\mathrm{CO}), 71.6(\mathrm{C}-2), 65.1(\mathrm{C}-1), 31.65,30.7,29.0$, 25.0 and $22.5\left(\right.$ all $\left.-\mathrm{CH}_{2}-\right), 21.0$ and $20.7\left(\mathrm{COCH}_{3}\right), 14.0\left(\mathrm{CH}_{3}\right)$; $\mathrm{m} / \mathrm{z}$ (CI) 248 ( $\mathrm{M}^{+}, 100 \%$ ), 77 (61); HMRS (CI) calc. for
$\mathrm{C}_{12} \mathrm{H}_{26} \mathrm{NO}_{4}\left(\mathrm{MNH}_{4}\right): 248.1862$; found 248.1861. Anal. calc. for $\mathrm{C}_{12} \mathrm{H}_{22} \mathrm{O}_{4}: \mathrm{C}, 62.58$; H, 9.63 ; found C, 62.68 ; H, $9.54 \%$.

GC anal. ( $105^{\circ} \mathrm{C}$ ): A racemic sample showed two peaks after 39.1 and 40.2 min . Compound $(R)-\mathbf{2 0}$ showed one peak after 39.1 min: ee > 95\%.
( $\boldsymbol{S}$ )-3-Benzyloxy-1,2-diacetoxypropane ( $\boldsymbol{S}$ )-17. The title compound $(S)$ - $\mathbf{1 7}$ was obtained as a colourless oil in $93 \%$ yield from 16 following procedure C ; $[a]_{\mathrm{D}}^{31}+16.2\left(c 1.01, \mathrm{CHCl}_{3}\right.$ ); IR (thin film) $v_{\text {max }} 3063,2953,2866,1744$ (CO), 1496, 1454, 1372, 1225, $1090,1048,1020 \mathrm{~cm}^{-1} ; \delta_{\mathrm{H}}\left(600 \mathrm{MHz} ; \mathrm{CDCl}_{3}\right) 7.37-7.27(5 \mathrm{H}, \mathrm{m}$, aromatics), $5.24-5.19(1 \mathrm{H}, \mathrm{m}, \mathrm{H}-2), 4.56(1 \mathrm{H}, \mathrm{d}, J 12.1, \mathrm{Ph}-$ $\left.\mathrm{C} H_{a} \mathrm{H}_{\mathrm{b}}\right), 4.52\left(1 \mathrm{H}, \mathrm{d}, J 12.1, \mathrm{Ph}^{2} \mathrm{CH}_{\mathrm{a}} H_{b}\right), 4.34(1 \mathrm{H}, \mathrm{dd}, J 11.9$, 3.8, H-1a), 4.19 ( $1 \mathrm{H}, \mathrm{dd}, J 6.4, \mathrm{H}-1 \mathrm{~b}$ ), 3.62-3.57 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{H}-3$ ), $2.08\left(3 \mathrm{H}, \mathrm{s}, \mathrm{CO}-\mathrm{CH}_{3}\right), 2.04\left(3 \mathrm{H}, \mathrm{s}, \mathrm{COCH}_{3}\right) ; \delta_{\mathrm{c}}(150 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right) 170.6$ and $170.3(2 \times \mathrm{CO}), 137.6,128.4,127.8$ and 127.6 (all aromatics), 73.3 ( $\mathrm{Ph}-\mathrm{CH}_{2}-\mathrm{O}$ ), 70.2 (C-2), 68.1 , (C-3), 62.8 $(\mathrm{C}-1), 21.0$ and $20.7\left(2 \times \mathrm{COCH}_{3}\right) ; m / z(\mathrm{CI}) 284\left(\mathrm{MNH}_{4}{ }^{+}\right.$, $100 \%$ ), 106 (37), 77 (100); HMRS (EI) calc. for $\mathrm{C}_{14} \mathrm{H}_{18} \mathrm{O}_{5}$ (M): 266.1154; found 266.1155. Anal. calc. for $\mathrm{C}_{14} \mathrm{H}_{18} \mathrm{O}_{5}: \mathrm{C}, 63.15$; H, 6.81; found C, 63.08; H, 6.88\%.

HPLC anal.: A racemic sample showed two peaks after 22.0 and 23.8 min . Compound $(S)$ - $\mathbf{1 7}$ showed two peaks after 22.0 $(98.5 \%)$ and $23.7 \mathrm{~min}(1.5 \%)$ : ee $=97 \%$.

## Acknowledgements

We gratefully acknowledge financial support from the BP Endowment (to S. V. L.), the Novartis Research Fellowship (to S. V. L. and D. L.), the Japan Society for the Promotion of Science (to M. F.) and Pfizer Limited (to D. L.).

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